

INDUSTRIAL TOOL HOLDERS



TOOLHOLDER/ ADAPTERS

For use on machining centers with automatic tool changers. Choice of CAT-V flange or BT flange to Jacobs® taper arbor.

CAT-V FLANGE TO JACOBS® TAPER ARBOR

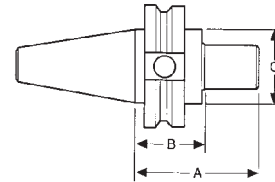
■ Meets ANSI/ASME Standard B5.50—1994. ■ 5/8–11 Internal Thread.



JCJ



Model No.	Part No.	Taper Size	Mount Jacobs	Dimensions						Wgt Each oz
				A		B		C		
				in	mm	in	mm	in	mm	
JCJ 30-J2	30566	30	J2	2.41	61.2	1.38	35.1	1.25	31.8	18
JCJ 30-J3	30567	30	J3	2.75	69.9	1.38	35.1	1.25	31.8	18
JCJ 30-J33	30568	30	J33	2.53	64.3	1.38	35.1	1.25	31.8	18
JCJ 30-J6	30569	30	J6	2.53	64.3	1.38	35.1	1.25	31.8	18
JCJ 40-J2	30570	40	J2	2.41	61.2	1.38	35.1	1.75	44.5	37
JCJ 40-J3	30571	40	J3	2.75	69.9	1.38	35.1	1.75	44.5	37
JCJ 40-J33	30572	40	J33	2.53	64.3	1.38	35.1	1.75	44.5	37
JCJ 40-J4	30573	40	J4	3.19	81.0	1.38	35.1	1.75	44.5	37
JCJ 40-J6	30574	40	J6	2.53	64.3	1.38	35.1	1.75	44.5	37
JCJ 45-J3	30575	45	J3	2.75	69.9	1.38	35.1	2.25	57.2	70
JCJ 45-J33	30576	45	J33	2.53	64.3	1.38	35.1	2.25	57.2	70
JCJ 45-J4	30577	45	J4	3.19	81.0	1.38	35.1	2.25	57.2	70
JCJ 45-J5	30578	45	J5	3.41	86.6	1.38	35.1	2.25	57.2	70
JCJ 50-J3	30579	50	J3	2.75	69.9	1.38	35.1	2.75	69.9	109
JCJ 50-J4	30580	50	J4	3.19	81.0	1.38	35.1	2.75	69.9	109
JCJ 50-J5	30581	50	J5	3.41	86.6	1.38	35.1	2.75	69.9	109



BT FLANGE TO JACOBS® TAPER ARBOR

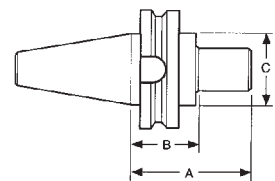
■ Meets JMBTA Standard MAS 403—1982. ■ 5/8–11 Internal Thread.



JBT



Model No.	Part No.	Taper Size	Mount Jacobs	Dimensions						Wgt Each oz
				A		B		C		
				in	mm	in	mm	in	mm	
JBT 30-J2	30582	30	J2	2.27	57.7	1.36	34.5	1.25	31.8	18
JBT 30-J3	30583	30	J3	2.61	66.3	1.36	34.5	1.25	31.8	18
JBT 30-J33	30584	30	J33	2.39	60.7	1.36	34.5	1.25	31.8	18
JBT 30-J6	30585	30	J6	2.39	60.7	1.36	34.5	1.25	31.8	18
JBT 40-J2	30586	40	J2	2.09	53.1	1.18	30.0	2.48	63.0	37
JBT 40-J3	30587	40	J3	2.43	61.7	1.18	30.0	2.48	63.0	37
JBT 40-J33	30588	40	J33	2.21	56.1	1.18	30.0	2.48	63.0	37
JBT 40-J4	30589	40	J4	2.87	72.9	1.18	30.0	2.48	63.0	37
JBT 40-J6	30590	40	J6	2.21	56.1	1.18	30.0	2.48	63.0	37
JBT 45-J3	30591	45	J3	2.67	67.8	1.42	36.1	3.34	84.8	78
JBT 45-J33	30592	45	J33	2.45	62.2	1.42	36.1	3.34	84.8	78
JBT 45-J4	30593	45	J4	3.11	79.0	1.42	36.1	3.34	84.8	78
JBT 45-J5	30524	45	J5	3.33	84.6	1.42	36.1	3.35	85.0	78
JBT 50-J3	30595	50	J3	2.87	72.9	1.62	41.1	3.94	100.1	131
JBT 50-J4	30596	50	J4	3.31	84.1	1.62	41.1	3.94	100.1	131
JBT50-J5	30597	50	J5	3.53	89.7	1.62	41.1	3.94	100.1	131



WARNING -

-Toolholder retention studs are not necessarily interchangeable across various types of toolholders or machine tool models. Use of metric threaded studs in inch threaded holders or vice versa is dangerous. Failure to use the proper thread or stud configuration can cause the toolholder to come free of the spindle resulting in serious personal injury.